



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-1

Job Sheet 172862



Part No: D4306-1

Job Qty: 8 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Create I: 2/27/18

Job Tracking No:

Due Date: 2/16/18

Created By: Daniel Labonte

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP Rev:A 11.01.20 new issue DD ver:EC IPP Rev:B 11.03.03 AS PER DWG REV.C DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		2/15/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-4-16
100	Large Fab	8 pcs		2/16/18	0.00	5.05	Large Fab 8		D.M.L 18-4-16
110	QC	8 pcs		2/16/18	0.00	0.00	QC6		2-2
120	Packaging	8 pcs		2/16/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-4-19
130	QC21-SA	8 Ea		2/16/18	0.00	0.00	QC21		DAS

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9 0.1" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D4306

110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location: LOCATION: WA004

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	33.3328 ft (4.1666 ea)	90-Start up Operation	5048830

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	33	343	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 10:09 AM dart labonte.danie



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Container No: S061190



Part: D4306-1

Job No: 172862

Serial No/Batch: S061190

Revision:

Inspector:

Date: 04/16/18